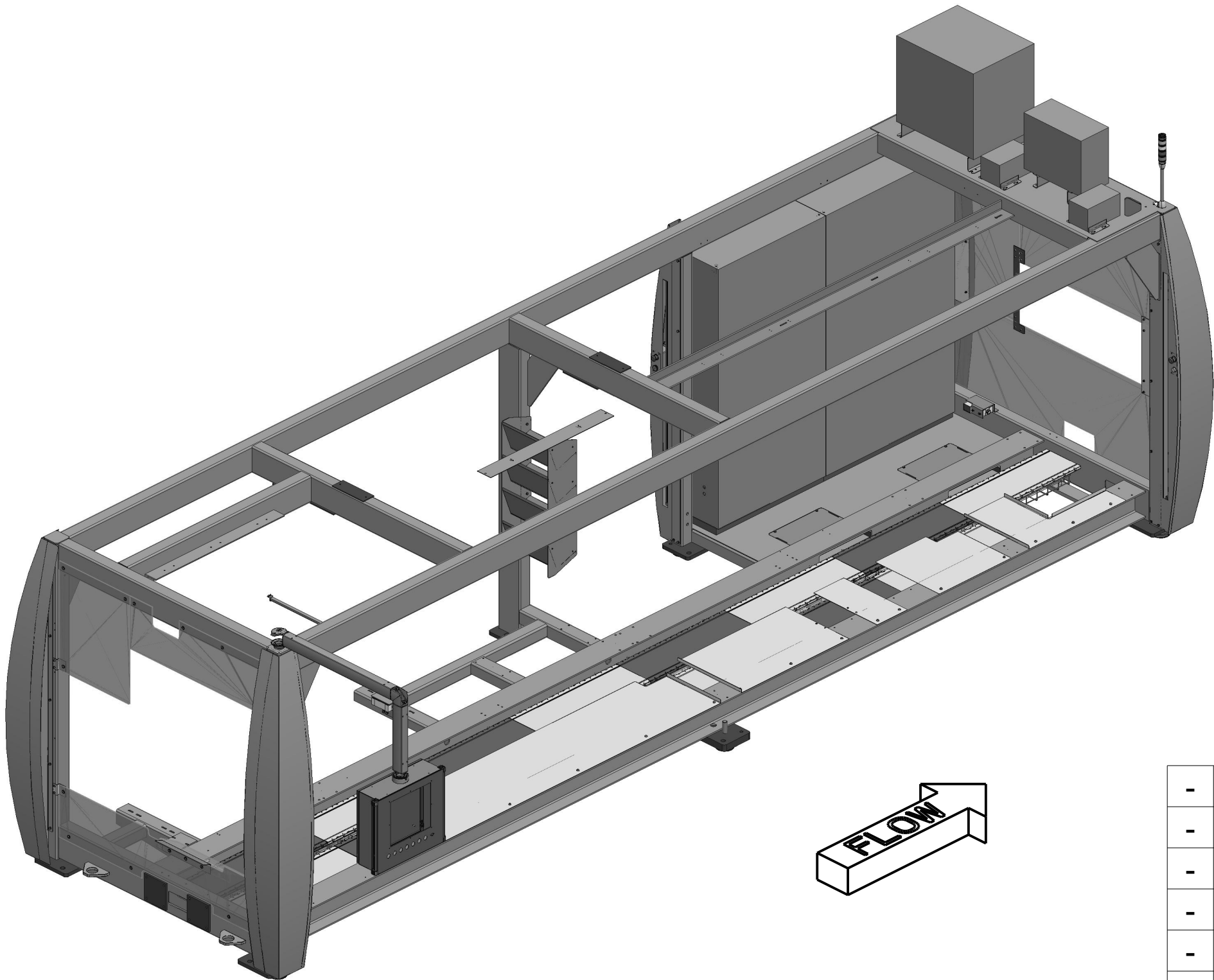
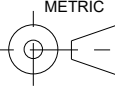


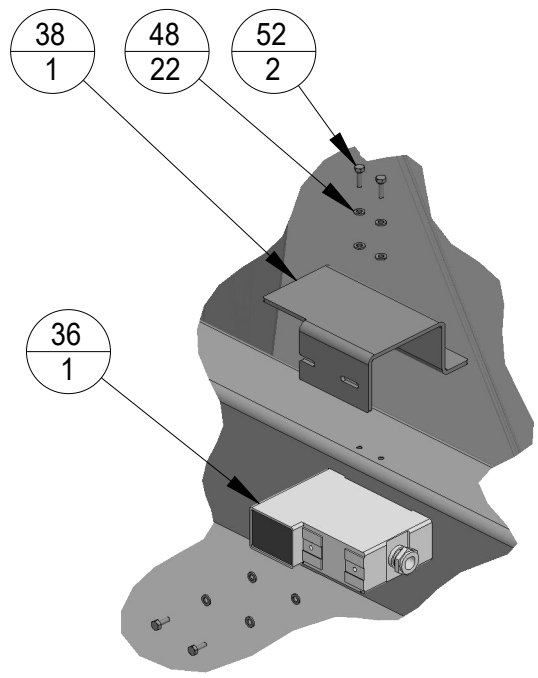
41	1	U5025632P_REF	AIR CONDITIONER 6000BTU
42	1	U5025633P	HOFFMAN MOUNTING PLATE
43	1	U5027551M	FLOOR PLATE 2B RHM - SHORT
44	1	U5027552M	FLOOR PLATE 2B RHM - LONG
ITEM	QTY	PART NUMBER	EXPENSE ITEMS
45	22	U6002507P_EXP	M6 FLAT WASHER DIN125A SS
46	64	U6002509P_EXP	M8 FLAT WASHER DIN125A SS
47	4	U6002562P_EXP	M5 STD SPRING LOCK WASHER SS
48	22	U6002563P_EXP	M6 STD SPRING LOCK WASHER SS
49	76	U6002564P_EXP	M8 STD SPRING LOCK WASHER SS
50	15	U6002565P_EXP	M10 STD SPRING LOCK WASHER SS
51	16	U6002740P_EXP	SCREW HHCS, M6x16 FULLTHD SS
52	2	U6002741P_EXP	SCREW HHCS, M6x20 SS
53	4	U6002744P_EXP	SCREW HHCS, M6x35 SS
54	4	U6002762P_EXP	SCREW HHCS, M8x16 FULLTHRD SS
55	6	U6002762P_L_F_EXP	SCREW HHCS, M8x16 LW FW FULLTHRD SS
56	72	U6002763P_EXP	SCREW HHCS, M8x20 FULLTHRD SS
57	4	U6002803P_L_F_EXP	SCREW HHCS, M12x25 LW FW FULLTHRD SS
58	20	U6002847P_EXP	"EXP" SOCKET BUTTON HEAD SCREW, M5X0.8 x 8.0 LG
59	15	U6002887P_EXP	"EXP" SOCKET BUTTON HEAD SCREW, M10X1.5 x 30.0 LG

NOTE: PARTS MARKED "REF" APPEAR ON ELECTRICAL BILLS OR SUBFRAME BILL.

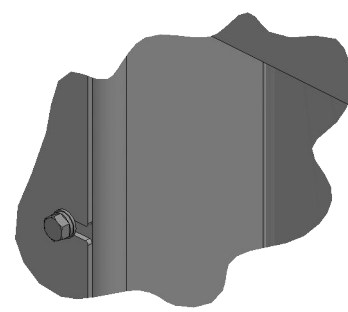


ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	09-023676-2123-0_REF	P.B. OPERATOR-AB#800T - QB24A
2	2	09-025748-2154-0_REF	TRANSFORMER, STEPDOWN
3	3	09-026476-2123-0_REF	BUTTON, CLOSING
4	4	09-028903-2123-0_REF	P.B. - AB 800T-FXQ24RA1-RED
5	4	09-033990-2003-0_REF	PB ENCLOSURE, HOFF #C-CP1688
6	7	09-036095-5016-0	LEVELING PAD, 1-1/4"-7 9000LB SS
7	2	U5001989M	SPACER, LIGHT CURTAIN
8	1	U5003223M	COVER, LEG ELECTRICAL BOX
9	7	U5007517P	RUBBER PAD
10	1	U5007713M	FLOOR PLATE, SECTION 1
11	1	U5007741M-004	ASSY, MACHINE ILLUMINATION LED
12	1	U5007772M	FLOOR PLATE - 3
13	1	U5007857M	ASSY, CABLE TRAY
14	1	U5007901M	ASSY, INFEEED COVER
15	1	U5007906M-005	ASSY, OUTFEED COVER, RH
16	2	U5008076M	COVER, ELECTRICAL PANEL WIREWAY
17	1	U5008092M-001	COVER, UPSTREAM RH CORNER
18	2	U5008092S-001	COVER, CORNER LEG
19	1	U5008093M	COVER, UPSTREAM RH CORNER
20	1	U5008094M-001	COVER, LIGHT CURTAIN
21	1	U5009525M	LUG STORAGE RACK
22	1	U5011513M_REF	OPERATOR ENCL, MOD (REF ONLY)
23	1	U5015886M-002	WELDMENT, FRAME, RH
24	3	U5015895M	BRACKET, ELECTRICAL PANEL UPPER
25	1	U5016849M	ELECTRICAL CABINET, POWER/CONTROL
26	1	U5018516P_REF	575-480VAC 20KVA TRANSFORMER
27	1	U5018517P_REF	575-230VAC 51KVA TRANSFORMER
28	2	U5018904P_CFG1	LIGHT CURTAIN 65" EMITTER
29	2	U5018905P_CFG1	LIGHT CURTAIN 65" RECEIVER
30	1	U5019146P	SWIVEL, SWING ARM BASE
31	1	U5019147P	TUBE, SWING ARM 1000mm
32	1	U5019148P	ELBOW, SWING ARM
33	1	U5019149P	SWIVEL, OPERATOR PANEL FLANGE
34	1	U5019242P	TUBE, SWING ARM 500mm
35	1	U5019258P	AAC, SINGLE BEAM TRANSMITTER
36	1	U5019259P	AAC, SINGLE BEAM RECEIVER
37	1	U5019262M	BRACKET, SENSOR MOUNT
38	1	U5019263M	BRACKET, SENSOR MOUNT
39	1	U5019776M	FLOORPLATE 2A RHM
40	1	U5019881M_REF	ASSY, STACK LIGHT

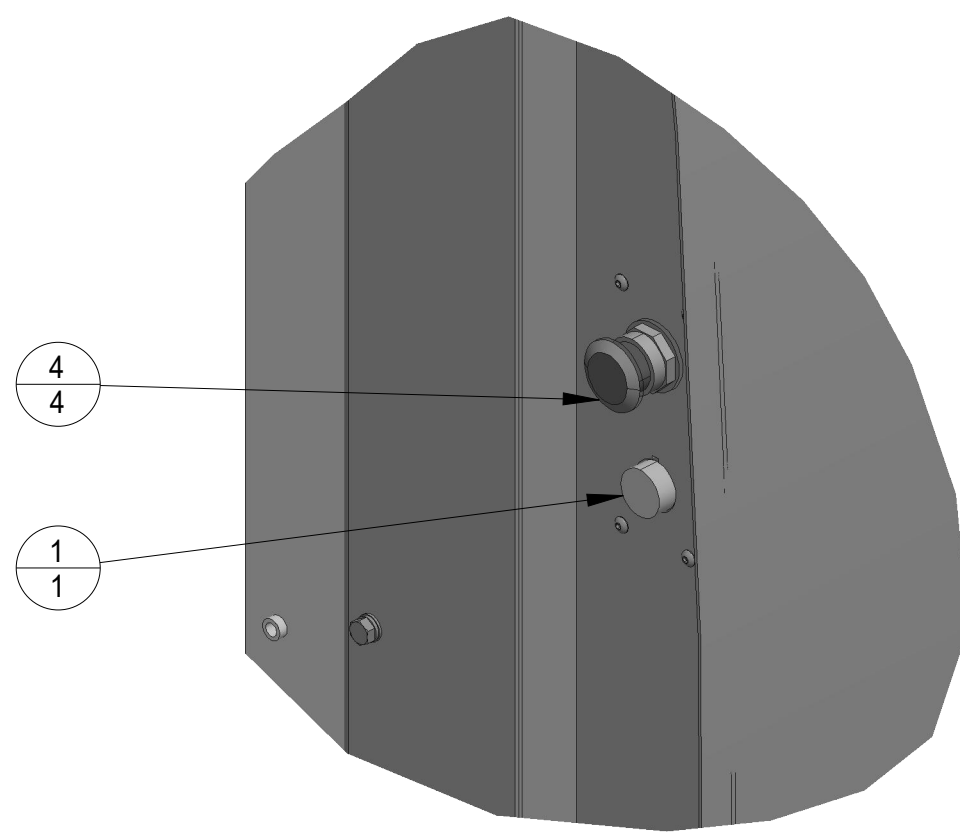
-	-					NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.													
-	-					UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING													
-	-					GENERAL TOLERANCE: HOLE SLOT H12 OTHERS $\pm$ 12			CONCENTRICITY $\pm$ 0.02 PERPENDICULARITY $\pm$ 0.02/CM ANGULARITY $\pm$ 0.25°			BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$					MATERIAL: SEE BOM FINISH: -		
-	-					DRW BY: R THOMAS				CHK'D :				ENGR. BY : JWC					
-	-					DATE: 28-JAN-19				DATE :				DATE :					
-	-					TITLE: ASSY, MAIN FRAME, RH										 PACKAGING SYSTEMS ATLANTA, GA, USA			
-	-					..													
REV.	DESCRIPTION					BY	CHK'D	1/32	999	C		U5017065M-014		-			1/6		
						DATE	DATE	SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°		REV	VER ***		SHEETS			



DETAIL A
SCALE: 1/8



DETAIL B
SCALE 1/4

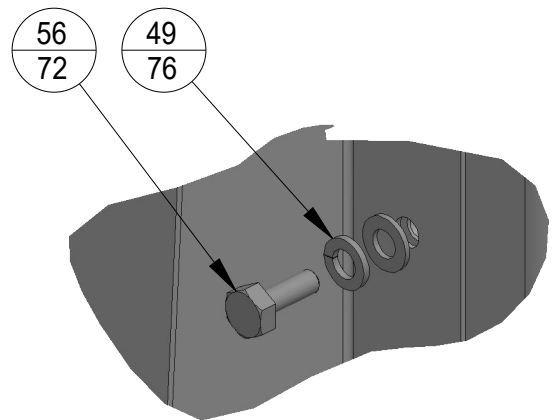


DETAIL D
SCALE: 1/4

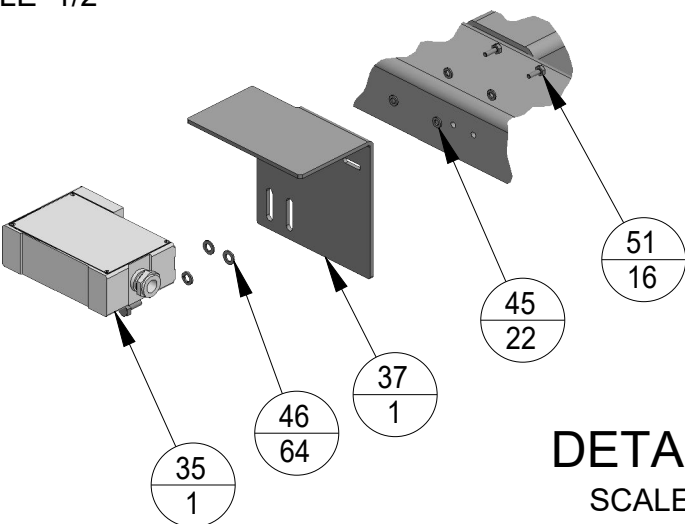
SEE DETAIL F
INSTALL LIGHT ABOVE BOOM

INSTALL LIGHT FOR FEEDER
ON BOTTOM OF 90X90
LATERAL EXTRUSION BETWEEN
WHEELS 1 AND 2.
DRILL & TAP HOLES AT ASSY

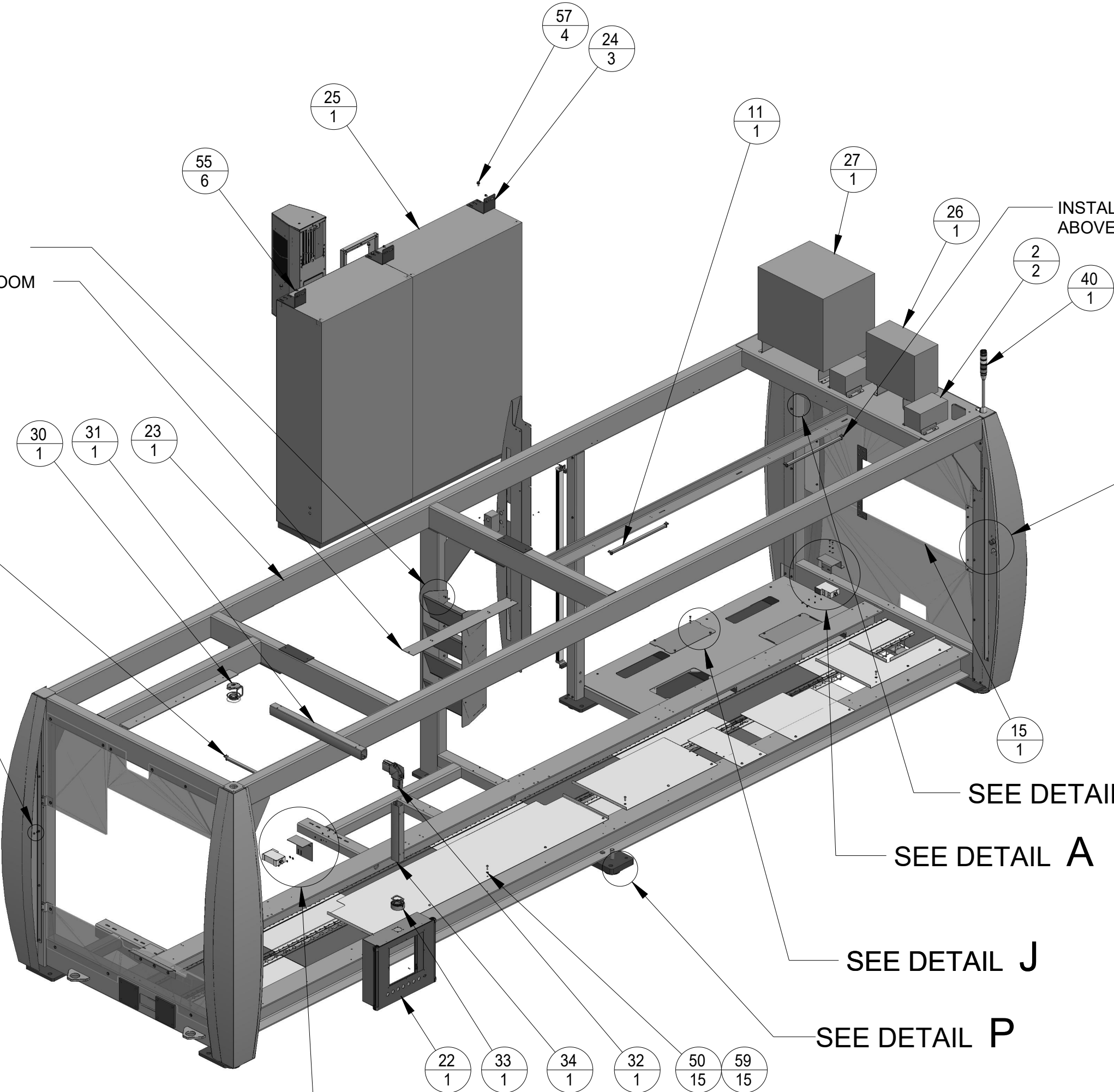
SEE DETAIL H



DETAIL H
SCALE 1/2



DETAIL G
SCALE: 1/8



SEE DETAIL D

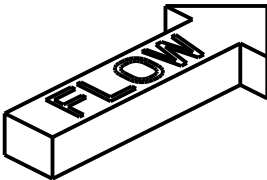
SEE DETAIL B

SEE DETAIL A

SEE DETAIL J

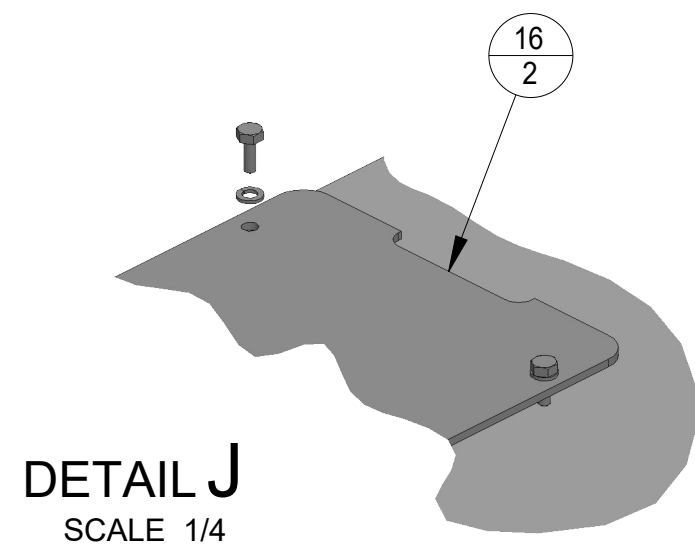
SEE DETAIL P

SEE DETAIL G

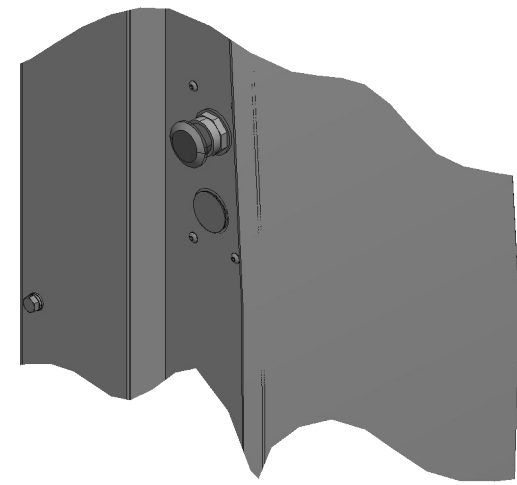


NOTE:
SOME PARTS APPEAR IN PHANTOM LINE STYLE OR
HAVE BEEN REMOVED FOR CLARITY.

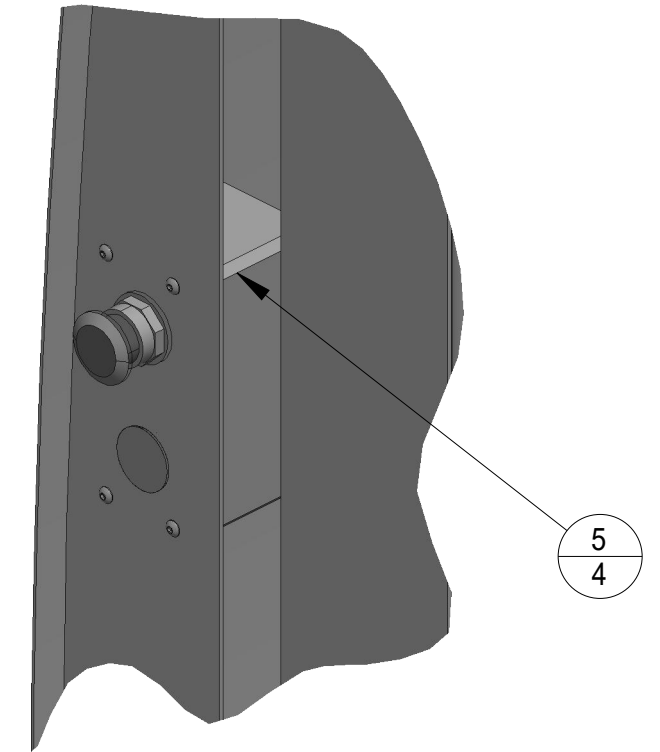
NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS ± 0.12		CONCENTRICITY ± 0.02 PERPENDICULARITY ± 0.02 /CM ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$				MATERIAL: SEE BOM FINISH: -	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : JWC			
DATE: 28-JAN-19				DATE :		DATE :			
TITLE: ASSY, MAIN FRAME, RH						 WestRock		PACKAGING SYSTEMS ATLANTA, GA, USA	
1/32	999	C	DRAWING			-	2/6		
SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	U5017065M-014			REV	VER ***	SHEETS



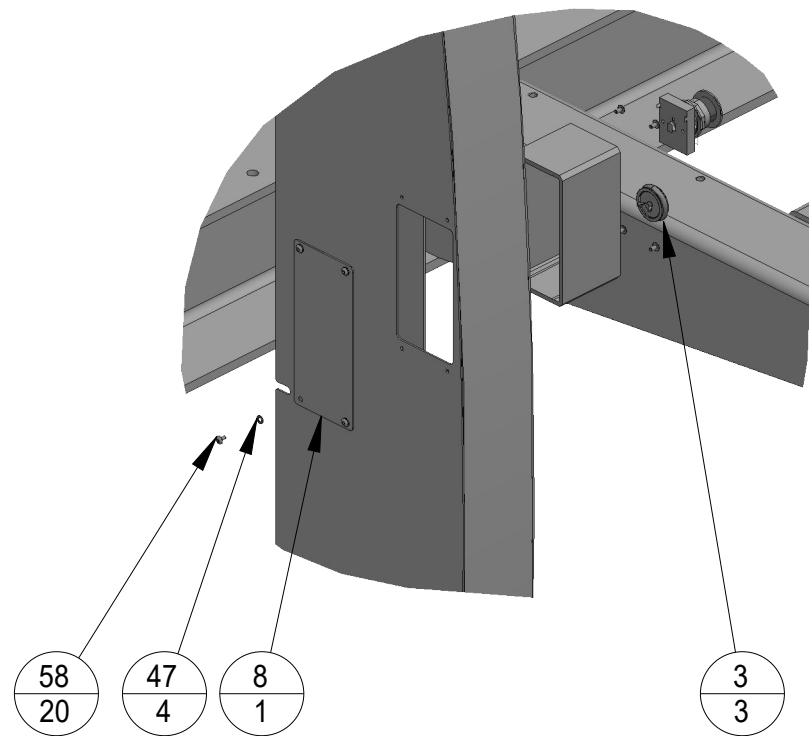
DETAIL J
SCALE 1/4



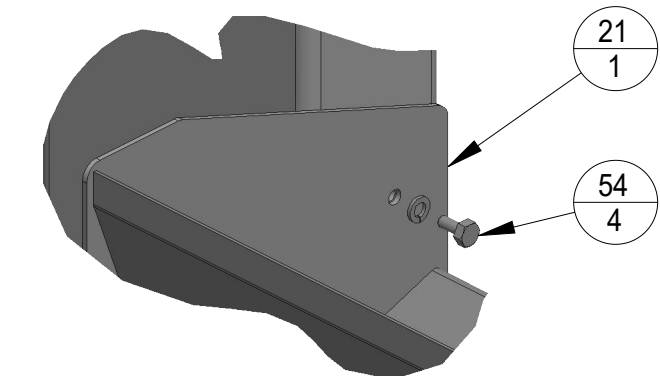
DETAIL K
SCALE: 5/32



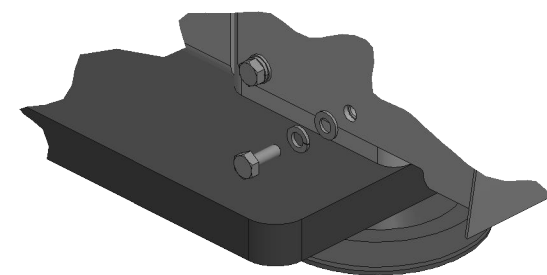
DETAIL M
SCALE 1/4



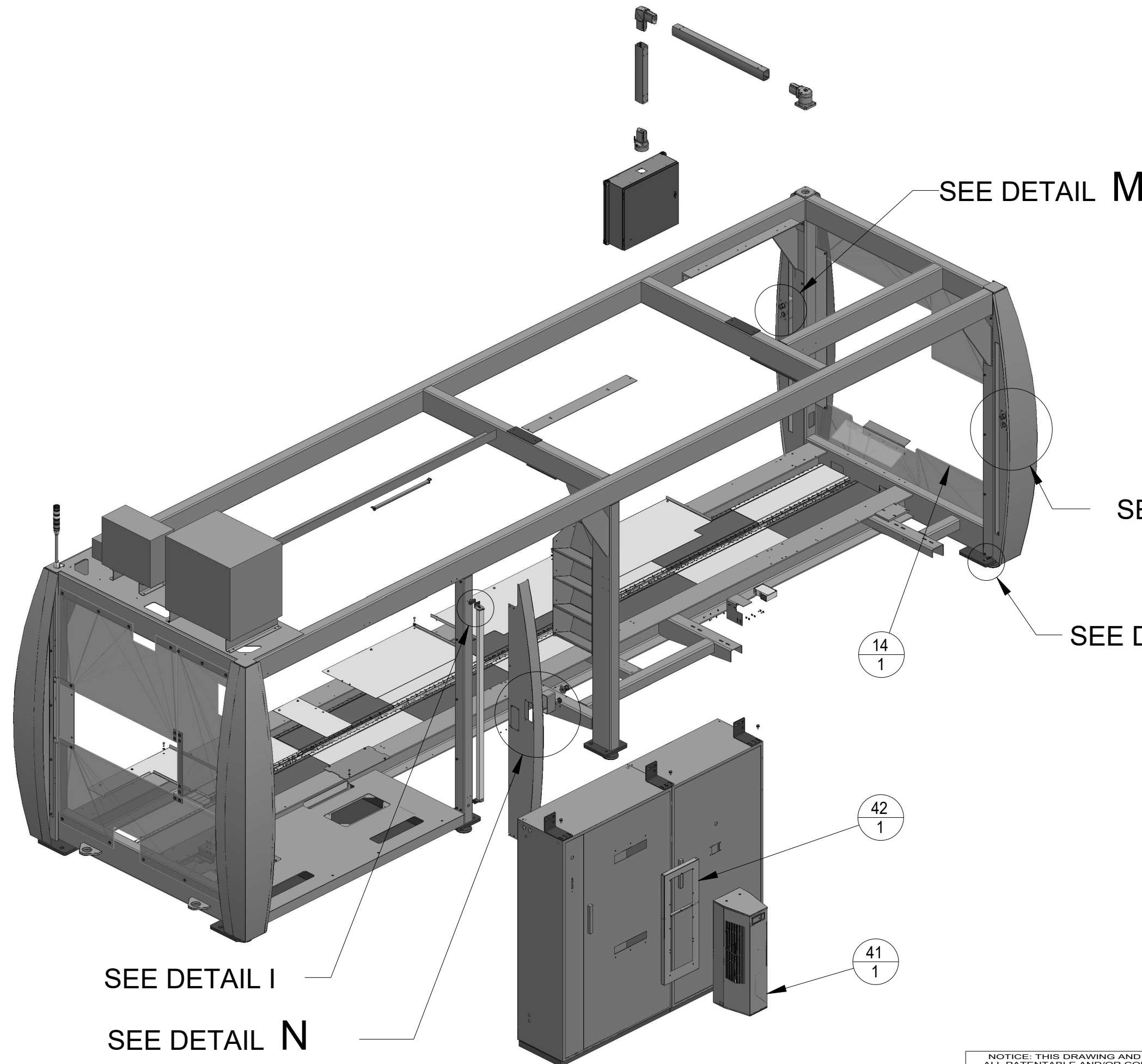
DETAIL N
SCALE 1/8



DETAIL F
SCALE 1/4



DETAIL L
SCALE 1/4



SEE DETAIL K

SEE DETAIL L

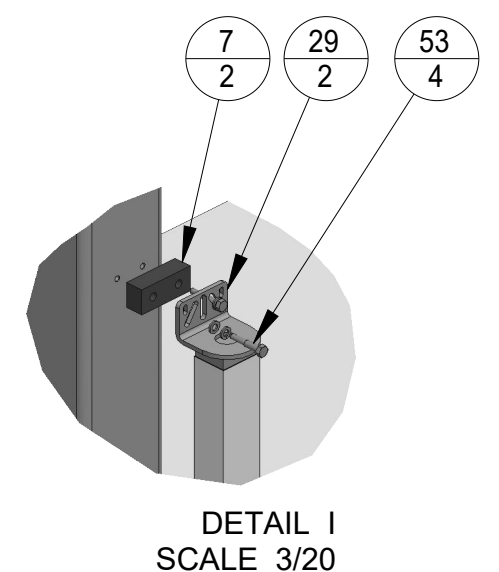
SEE DETAIL I

SEE DETAIL N

AIR CONDITIONER MOUNTING NOTES:

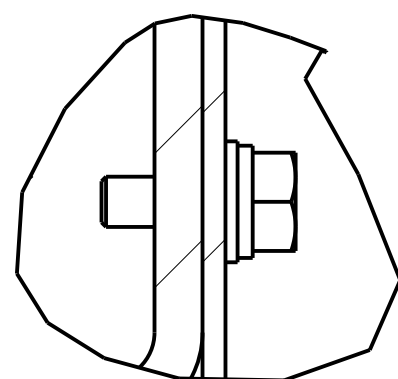
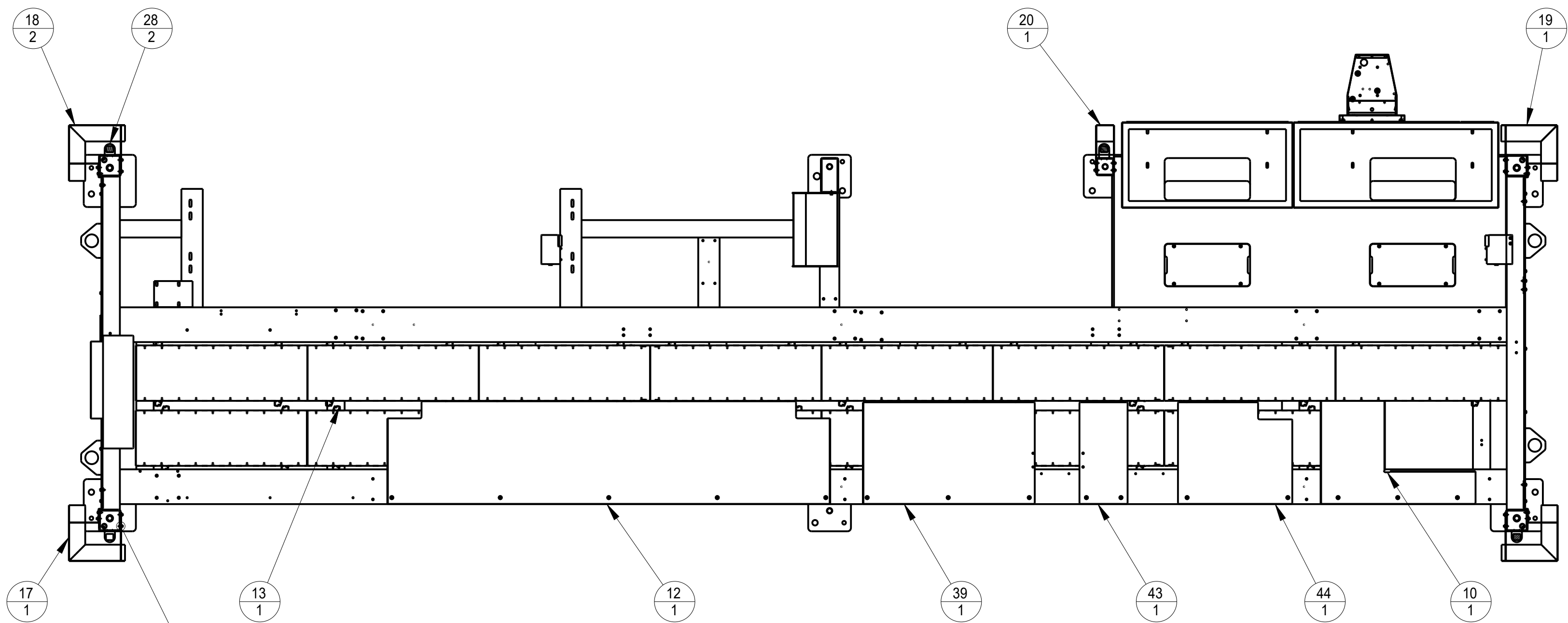
1. APPLY THE SILICONE GASKETING TO THE AIR CONDITIONER MOUNT BRACKET
2. MOUNT THE AIR CONDITIONER (ITEM 41) TO THE AIR CONDITIONER MOUNT BRACKET USING THE SIX (6) SCREWS, SIX (6) WASHERS, AND GASKETING PROVIDED WITH THE AIR-CONDITIONER.

NOTE:
SOME PARTS APPEAR IN PHANTOM LINE STYLE OR HAVE BEEN REMOVED FOR CLARITY.



DETAIL I
SCALE 3/20

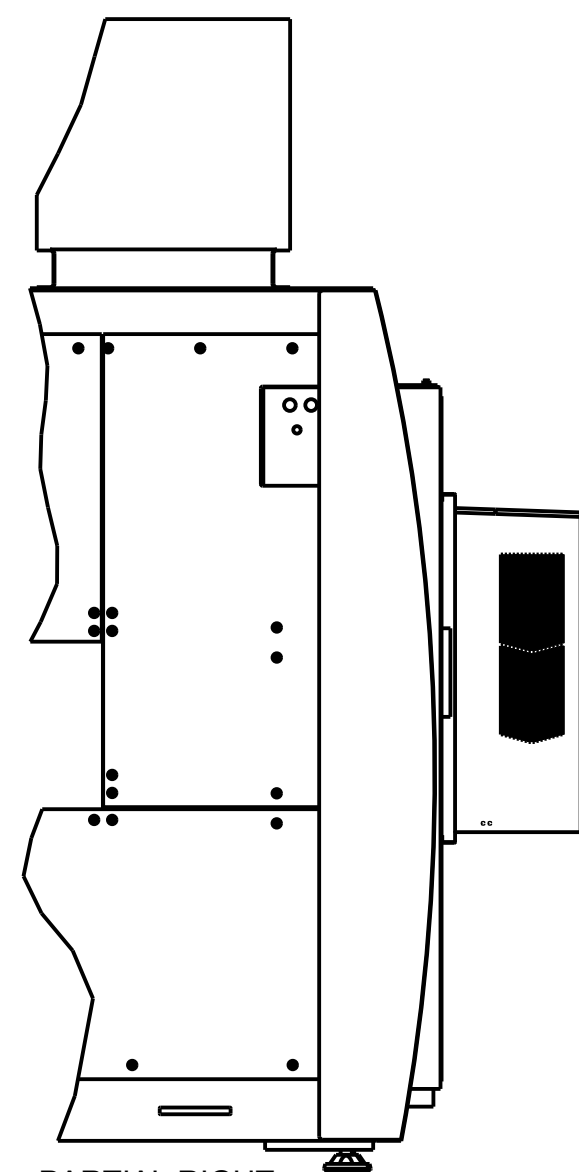
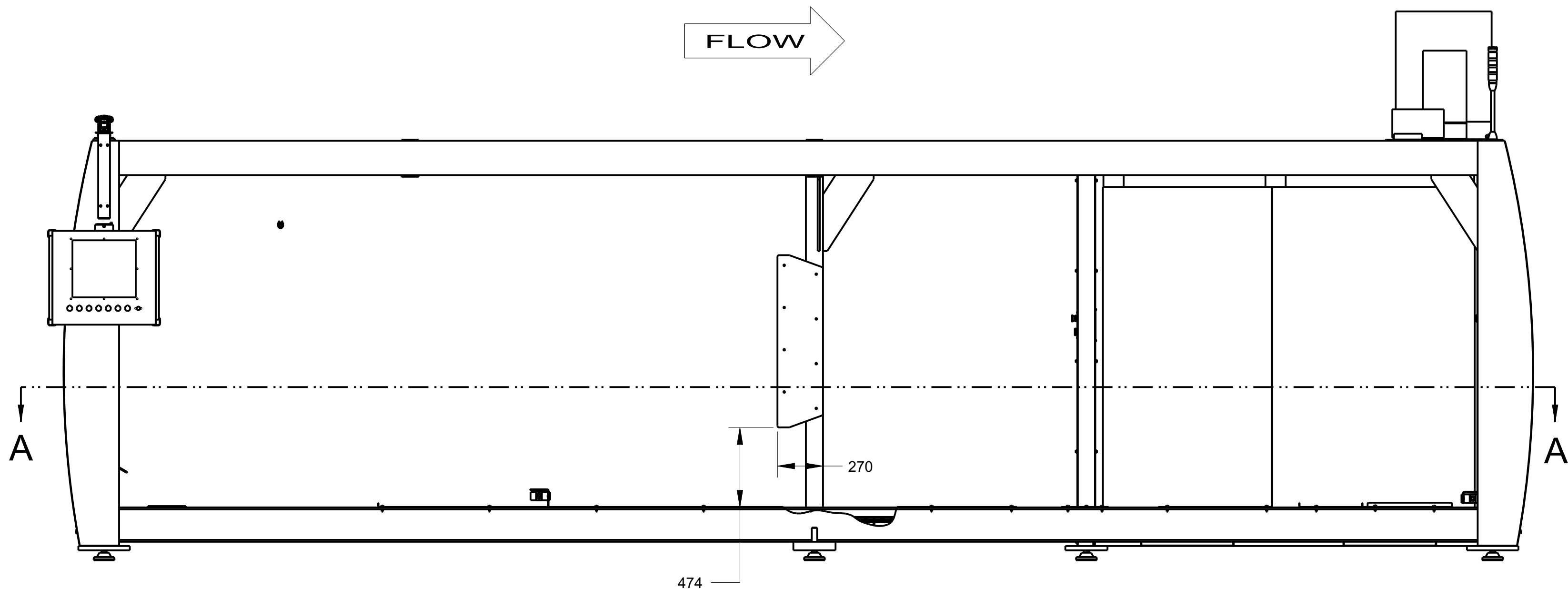
NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS ±1/2		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓ (125)		 METRIC		MATERIAL: SEE BOM FINISH: -	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : JWC			
DATE: 28-JAN-19				DATE :		DATE :			
TITLE: ASSY, MAIN FRAME, RH						 WestRock		PACKAGING SYSTEMS ATLANTA, GA, USA	
1/32		999		C		U5017065M-014			
SCALE	MATERIAL CODE		DRW. SIZE	DRW. N°			- REV	VER ***	3/6 SHEETS



DETAIL R
SCALE: 1/1

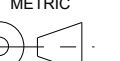
SECTION A-A

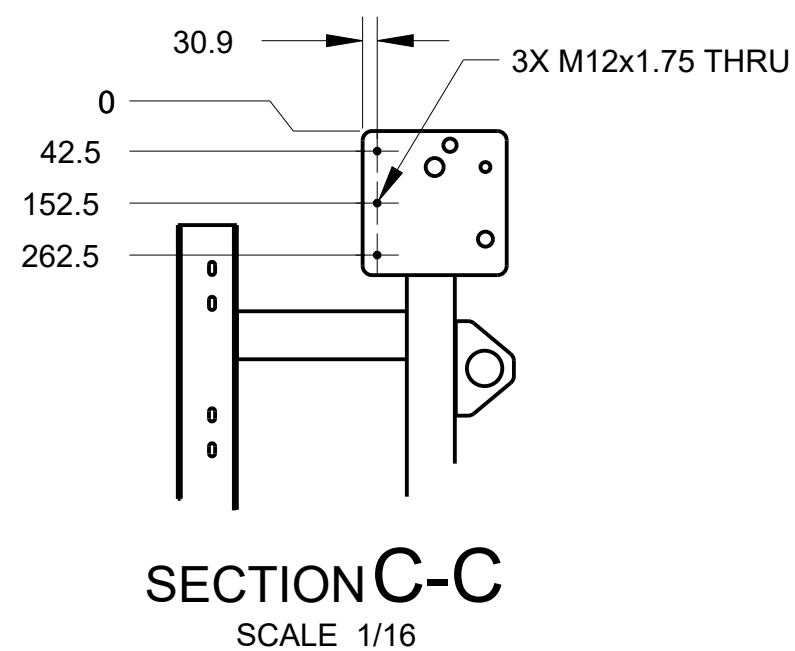
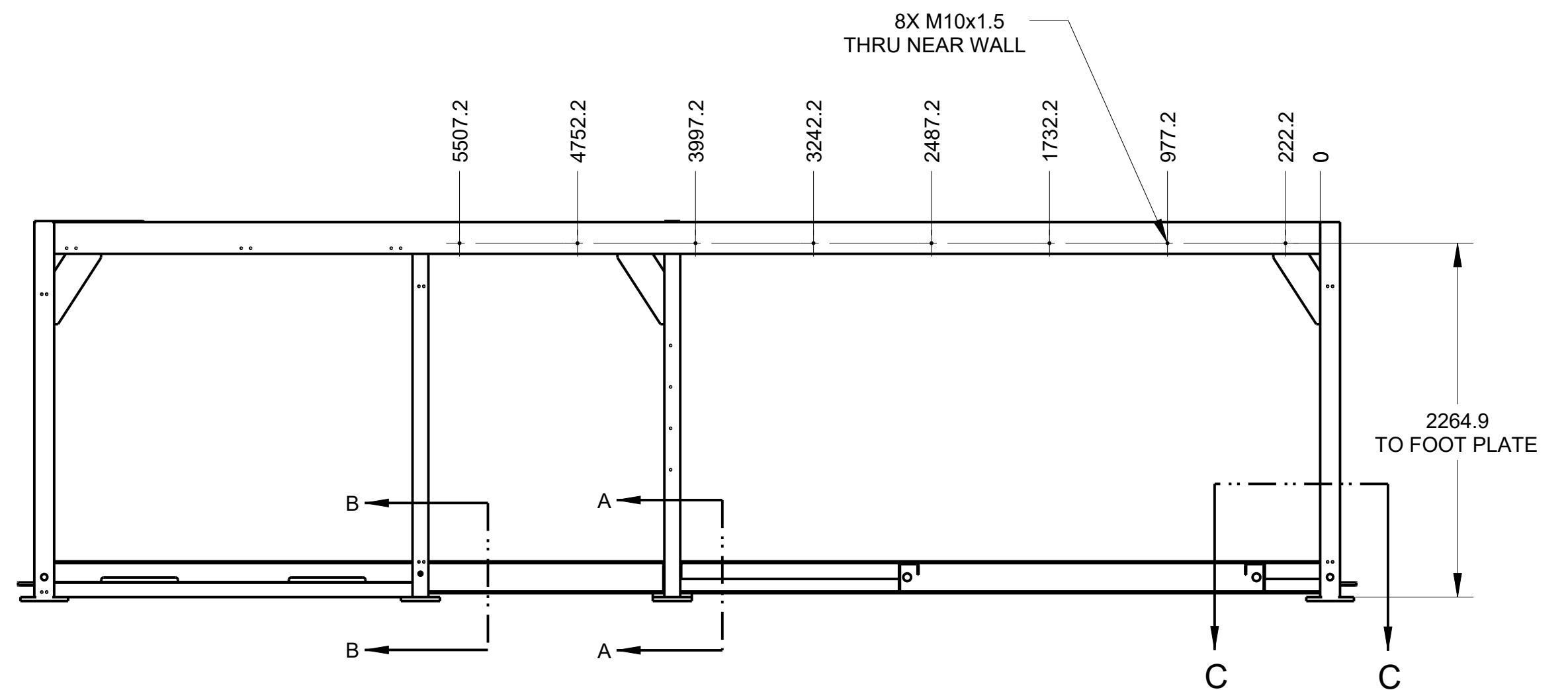
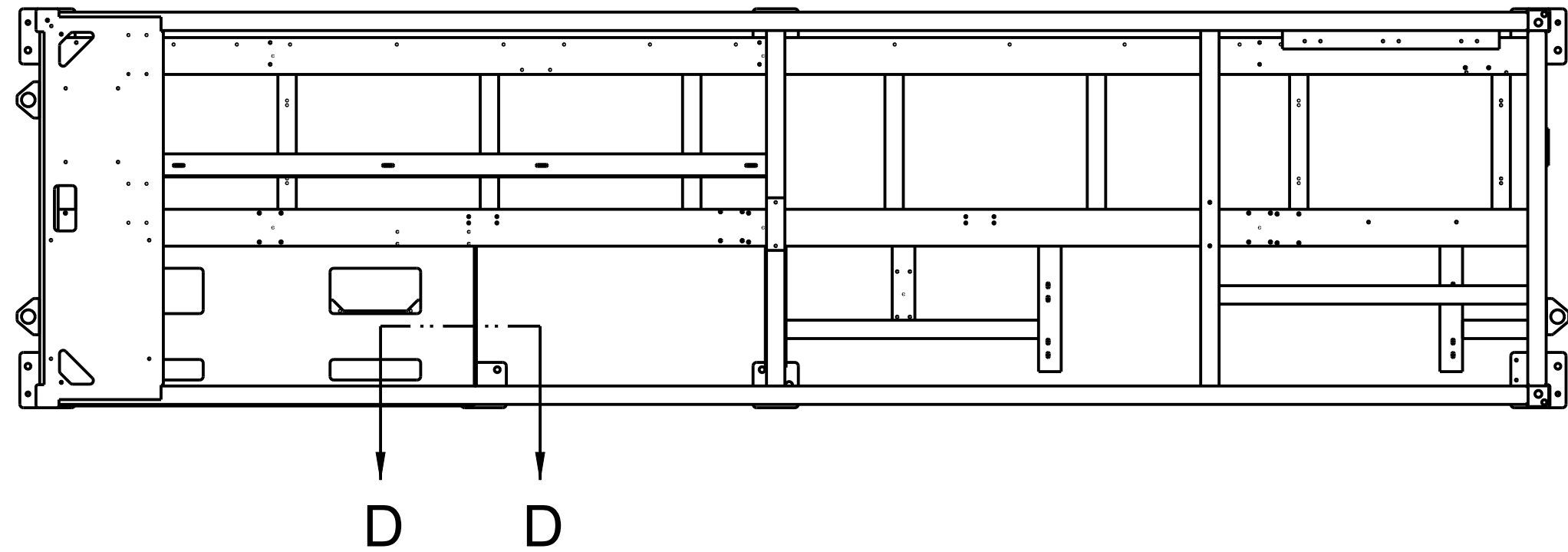
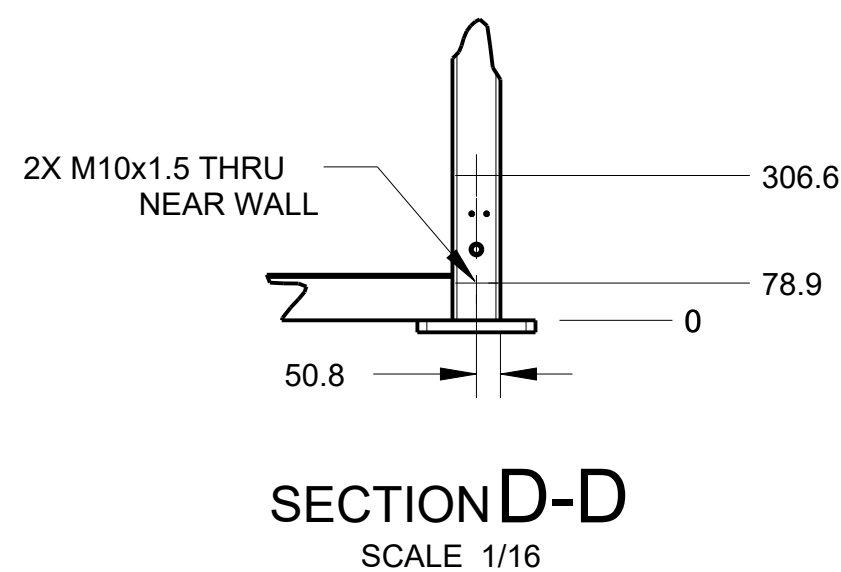
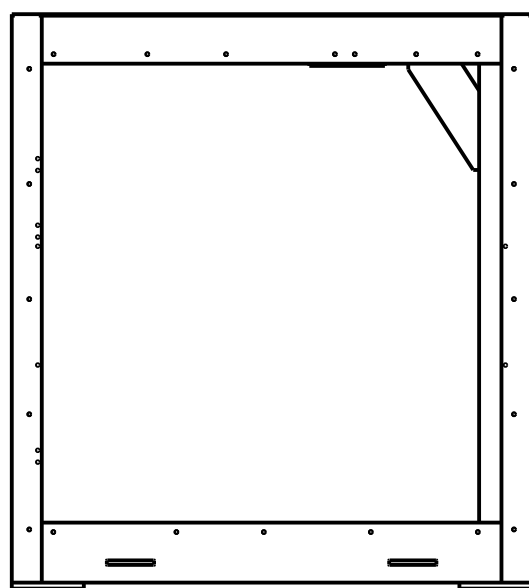
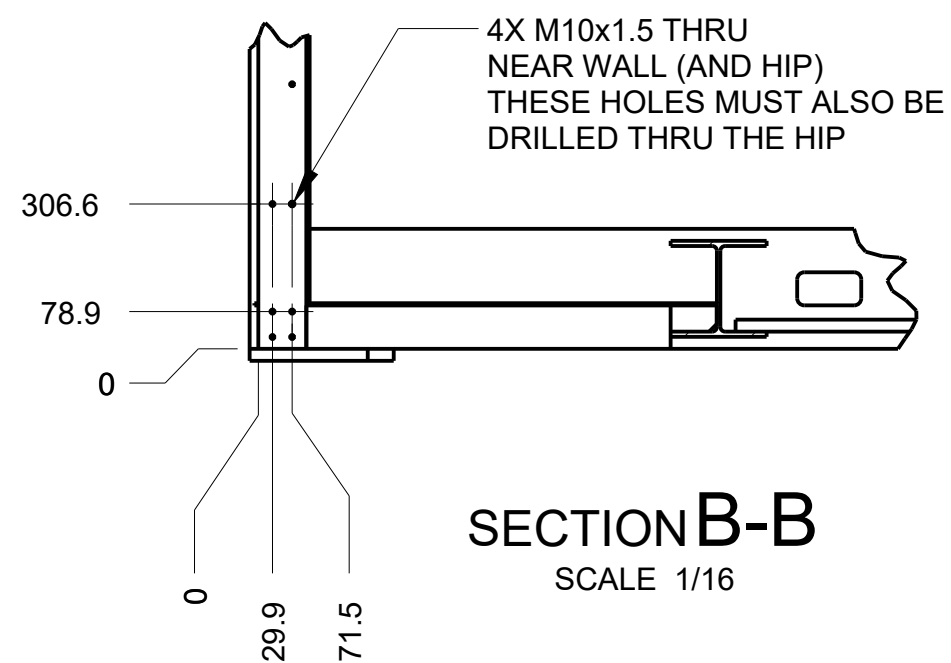
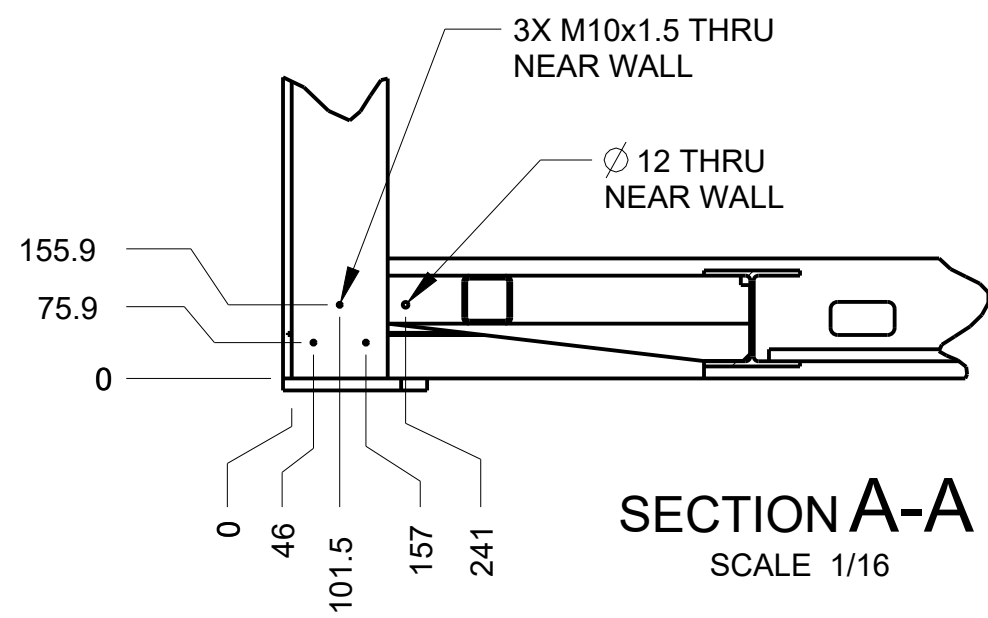
FLOW



PARTIAL RIGHT
END VIEW

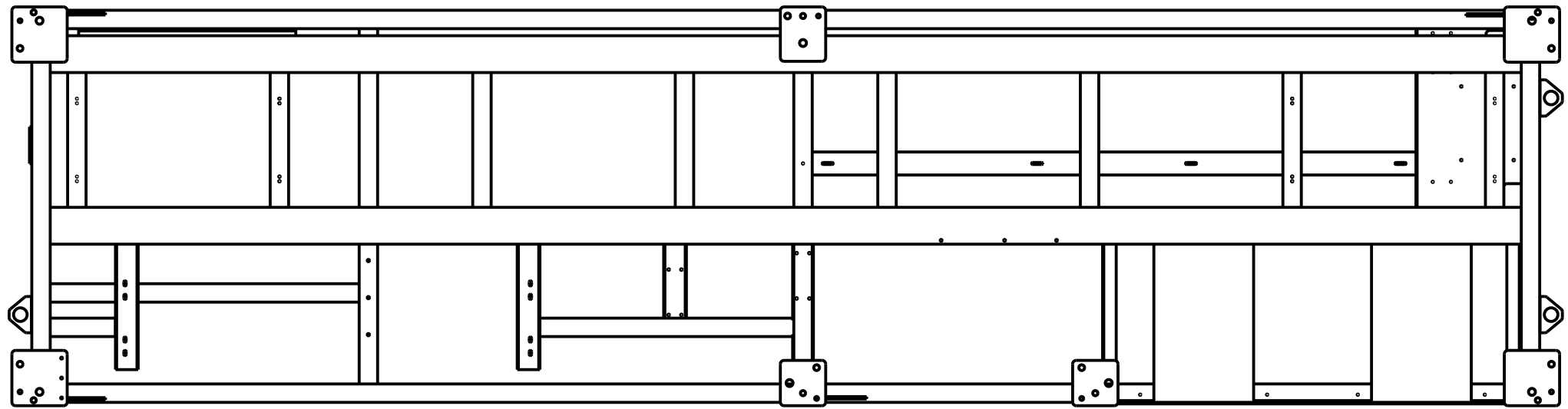
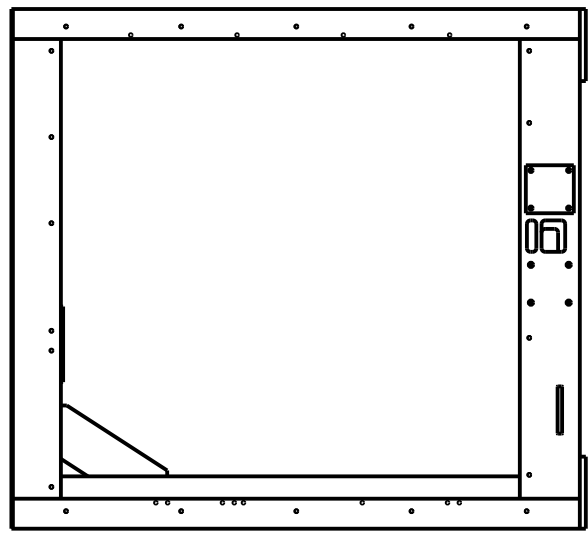
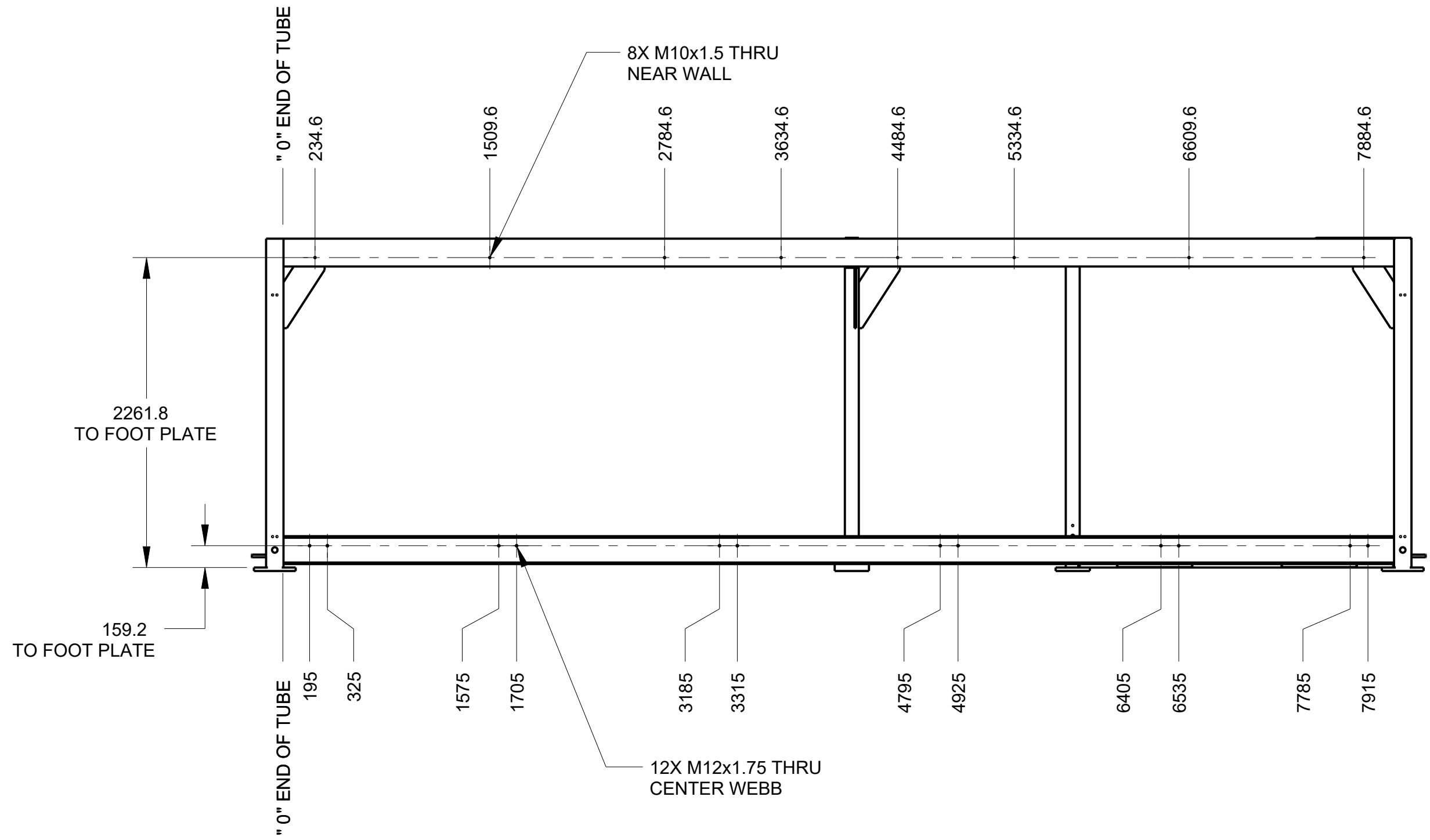
NOTE:
SOME PARTS APPEAR IN PHANTOM LINE STYLE OR
HAVE BEEN REMOVED FOR CLARITY.

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.					
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING				MATERIAL: SEE BOM	
GENERAL TOLERANCE: HOLE SLOT H/2 OTHERS ± 0.12	CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$			FINISH -
DRW BY: R THOMAS		CHK'D :		ENGR. BY : JWC	
DATE: 28-JAN-19		DATE :		DATE :	
TITLE: ASSY, MAIN FRAME, RH				 WestRock PACKAGING SYSTEM ATLANTA, GA, USA	
3/64 SCALE	999 MATERIAL CODE	C DRW. SIZE	DRW. N°	U5017065M-014	
				- REV	4/6 SHEET
				VER ***	



THIS DRAWING SHEET DEPICTS THE VARIOUS HOLES THAT MUST BE ADDED TO THE FRAME WELDMENT WHEN ADDING THE SLIDING DOORS.

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING						MATERIAL: SEE BOM			
GENERAL TOLERANCE: HOLE SLOT H/2 OTHERS J12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)				FINISH: -	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : JWC			
DATE: 30-Jan-19				DATE :		DATE :			
TITLE: ASSY, MAIN FRAME, RH						 WestRock		PACKAGING SYSTEMS ATLANTA, GA, USA	
1/32		999		C		U5017065M-014		5/6	
SCALE		MATERIAL CODE		DRW. SIZE		DRW. N°		- REV	
								VER 3	
								SHEETS	



THIS DRAWING SHEET DEPICTS THE VARIOUS HOLES THAT MUST BE ADDED TO THE FRAME WELDMENT WHEN ADDING THE SLIDING DOORS.

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE .125 OTHERS .125		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)				MATERIAL: SEE BOM FINISH: -	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : JWC			
DATE: 30-Jan-19				DATE :		DATE :			
TITLE: ASSY, MAIN FRAME, RH						 WestRock		PACKAGING SYSTEMS ATLANTA, GA, USA	
1/32		999		C		-		6/6	
SCALE		MATERIAL CODE		DRW. SIZE		U5017065M-014		REV	
				DRW. N°				VER 3	
								SHEETS	